



## Article

# Functionalized Thermoplastic Polyurethane Nanofibers: An Innovative Triboelectric Energy Generator

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**Abstract:** A triboelectric nanogenerator (TENG) is one of the most significantly innovative microdevices for built-in energy harvesting with wearable and portable electronics. In this study, the forspinning technology was used to synthesize a nanofiber (NF) mat-based TENG. Polyvinylidene fluoride (PVDF) membrane was used as the negative triboelectric electrode/pole, and chemically designed and functionalized thermoplastic polyurethane (TPU) was used as the positive electrode/pole for the TENG. The electronic interference, sensitivity, and gate voltage of the synthesized microdevices were investigated using chemically modified bridging of multi-walled carbon nanotubes (MWCNT) with a TPU polymer repeating unit and bare TPU-based positive electrodes. The chemical functionality of TPU NF was integrated during the NF preparation step. The morphological features and the chemical structure of the nanofibers were characterized using a field emission scanning electron microscope and Fourier-transform infrared spectroscopy. The electrical output of the fabricated MWCNT-TPU/PVDF TENG yielded a maximum of 212 V in open circuit and 70  $\mu$ A in short circuit at 240 beats per minute, which proved to be 79% and 15% higher than the TPU/PDVF triboelectric nanogenerator with an electronic contact area of  $3.8 \times 3.8$  cm<sup>2</sup>, which indicates that MWCNT enhanced the electron transportation facility, which results in significantly enhanced performance of the TENG. This device was further tested for its charging capacity and sensory performance by taking data from different body parts, e.g., the chest, arms, feet, hands, etc. These results show an impending prospect and versatility of the chemically functionalized materials for next-generation applications in sensing and everyday energy harvesting technology.

**Keywords:** functionalized thermoplastic polyurethane; forspinning; multiwall carbon nanotubes; triboelectric nanogenerator



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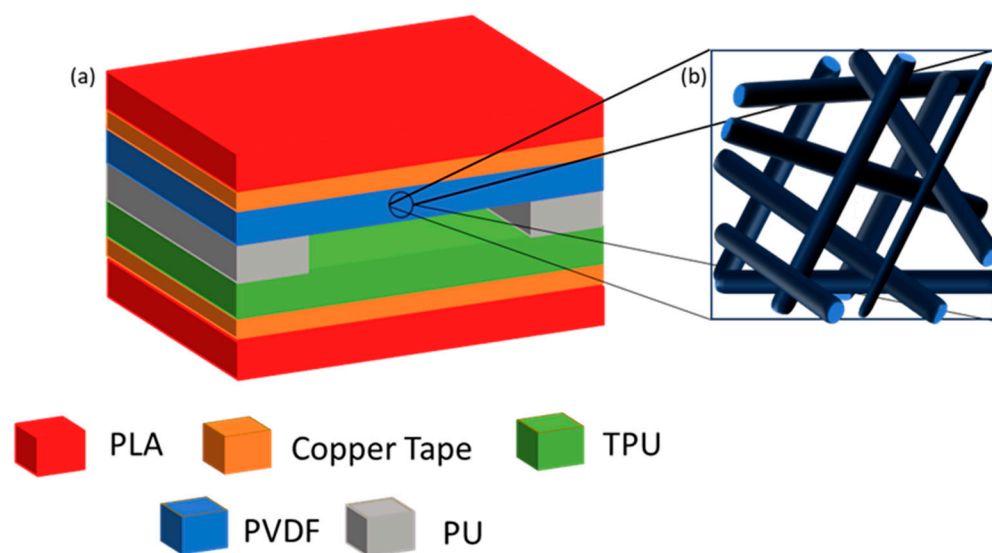


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## 1. Introduction

Each year, the number of portable devices used for essential energy harvesting, communication, patient monitoring, biosensors, etc. increases. Hence, powering, maintaining, and properly disposing of each one of these devices seems to be an almost impossible task [1]. Therefore, energy harvesting from the environment offers a possible solution due to the abundant energy resources available, such as solar, thermal, mechanical, etc. [2–5]. Based on the principle of transforming mechanical energy into electrical energy reported by Wang et al. [6], the triboelectric nanogenerator (TENG) was made [7,8]. TENGs contain two layers of materials with dissimilar electronic molecular polarity; when these two are in contact, an opposite electronic (static) pole appears on the surfaces due to contact electrification [9,10]. An electrode is attached to each triboelectric layer, through which charges can flow through it to an external circuit [11]. A potential difference is created when the materials are separated due to the charge density (polarization) difference [12].

Even though the mechanism of charge generation between two polymers remains ambiguous, further tests should be carried out to measure the charge density of polymer-polymer, so as to not dismiss the rest of the sources of charge [13–15]. We also know that the strength of the charge depends on the types of materials used and on their tendency to gain or lose electrons [16]. So, the selection of materials with good charge generation is the principal consideration in fabricating a TENG [12]. Numerous materials have been tested for energy harvesting with TENGs, and different polymeric materials have been used due to the flexibility, breathability, and ease of giving different shapes to the TENG device with good charge transfer capability [17–21]. PDVF [22] is broadly studied for piezoelectric nanogenerators due to its  $\beta$ -phase, piezoelectric coefficient, good stability, and flexibility [23–26], but its high electron affinity, spontaneous, and stable polarization makes it a promising material to be used in TENGs [27,28]. As for the positive layer, TPU nanofibers (NFs) have not been studied widely, but these nanofibers have good stretchability and a better electron ejection capacity [11,21]. To boost the performance of triboelectric nanogenerators, surface modifications have been made by incorporating various functional groups with different materials [9,22,25,26]. Recently, MWCNT has been added to one of the triboelectric layers to improve the energy conversion efficiency owing to improved surface charge density of TPU [29–32]. MWCNT have a high aspect ratio and high conductivity and have been widely used in polymeric matrices to improve the electrical and mechanical properties [33]. Furthermore, polymer-based nanofibers offer better stretchability and effective contact surface area compared to polymer films. These characteristics have favored the study of NF-based TENG as a motion sensor, specifically to detect the mechanical response of human motion [11,34–36]. Scheme 1 shows a schematic structure of the TENG that was used for this project; in Scheme 1a, it can be observed that the different layers that the structure has and the functionality of each were previously described; in Scheme 1b, a representation of the nanofibers that are the structure of the PVDF and TPU layer can be observed.



**Scheme 1.** A schematic structure of (a) TENG, (b) nanofiber mats of PVDF and TPU.

In this study, PVDF nanofiber was synthesized by the Forcespinning<sup>®</sup> technique (McAllen, Texas, USA), which was used as a negative layer (electronic pole) in the triboelectric nanogenerator. For the positive layer, using the same technique, thermoplastic polyurethane (TPU) was synthesized. The chemical bridging of the TPU polymer and the carbon was introduced by uniting a small amount of multi-wall carbon nanotubes (0.2%) in the solution stage (preparation of TPU NF). The characterization of the fabricated MWCNT-TPU/PVDF NF mats-based TENG was conducted by a field emission scanning electron

microscope (SEM) and Fourier-transform infrared spectroscopy (FTIR), while the electronic performances (gate voltage and short circuit current) were carried out with respect to bare TPU/PVDF TENG. In both cases, the electronic performance, e.g., potential, current, etc., of the positive electrode was higher than that of the bare one, and the triboelectric nanogenerator demonstrated to have a remarkable functioning to charge small devices and exhibit sustainable sensory action as a wearable sensor.

## 2. Materials and Methods

### 2.1. Materials

Poly [4,4'-methylenebis (phenyl isocyanate)-alt-1, 4-butanediol/di (propylene glycol)/poly caprolactone], which is a methylene-diisocyanate (MDI) thermoplastic polyester/polyether Polyurethane (TPU), was obtained from Sigma-Aldrich (Burlington, MA, USA). KYNAR 741 polyvinylidene fluoride (PVDF) powder was purchased from Arkema Inc. Carbon nanotube, multi-walled- $\geq 98\%$  carbon basis, O.D.  $\times$  I.D.  $\times$  L  $10\text{ nm} \pm 1\text{ nm} \times 4.5\text{ nm} \pm 0.5\text{ nm} \times 3 \pm 6\text{ }\mu\text{m}$  obtained from Sigma-Aldrich. HPLC-grade Acetone from Fischer Scientific. N, N, 16 Dimethylformamide (DMF,  $\geq 99.7\%$ ) from Fischer Scientific. Dimethylacetamide (DMA,  $\text{C}_4\text{H}_9\text{NO}$ ) was obtained from Fisher Scientific (Waltham, MA, USA). All the materials were used without any further treatment.

### 2.2. Synthesis of the Nanofibers

For the preparation of the TPU nanofibers, a 17 wt % solution was prepared in a 20 mL glass vial with DMF as solvent. While for the MWCNT-TPU solution, 0.2% *w/w* of MWCNT was added to the TPU solution that was previously detailed. The design of the experiment (DEO) indicated that 0.2 (wt)% is the optimum proportion of MWCNTs to be added. For instance, we investigated the incorporation of 0.1, 0.2, 0.5, and 1.0 wt % of MWCNTs with TPU nanofibers. The precursor solution with 0.1 wt % was too dilute to integrate the required amount of functional carbon phase, whereas 0.5 and 1.0 wt % provided much viscous solution that interfered with the surface roughness of the NF, so it was quite impossible to synthesize the NF with a large (0.5 and 1.0 wt %) portion of MWCNTs. Both solutions were magnetically stirred for 48 h in a silicone bath at  $105\text{ }^\circ\text{C}$ . In the case of the PVDF fibers, 1.1 g of PDVF was dissolved in 2.35 g. of acetone and 1.96 g of DMA and magnetically stirred for 24 h in a silicone bath at  $60\text{ }^\circ\text{C}$ . All the solutions were kept in a scintillation vial and cooled down to room temperature before being used to make the fibers. During the force-spun fiber synthesis process, 2 mL of each solution was injected into the spinneret and ejected through a half-inch 30-gauge regular needle to make the fibers using a cyclone system (Fiberio Technology Corp, McAllen, TX, USA). Once the fiber was collected, it was dried for 12 h at  $60\text{ }^\circ\text{C}$  to remove all the excess solvent that might be present.

### 2.3. Preparation of the TENG

Once the fibers were completely dried, a square of  $3.8 \times 3.8\text{ cm}^2$  of each fiber was cut and then attached to a copper tape, which was used as an electrode. Two thin layers ( $3.8 \times 0.5\text{ cm}^2$ ) of PU foam were used as spacers, and all of the layers previously mentioned were attached to a layer of cardboard measuring  $3.8 \times 3.8\text{ cm}^2$  to provide structural support.

### 2.4. Characterization

For the SEM characterization, a field emission scanning electron microscope (FESEM) was used at an acceleration of 3.0 kV (Sigma VP, Carl Zeiss, Jena, Germany). Also, the diameter of the fibers was measured using the ImageJ software (National Institutes of Health, Bethesda, MD, USA), and 100 samples were taken to make the distribution graphic of the diameter of the fibers.

The FTIR characterization was made with a 133 VERTEX 70 v FTIR spectrometer (Bruker, Billerica, MA, USA) in attenuated total reflection (ATR) mode, and the transmittance data of the nanofibers were recorded for wavelengths from  $450\text{ cm}^{-1}$  to  $4000\text{ cm}^{-1}$ .

### 2.5. Electrical Performance

The electrical performance of the TENG was measured with a digital oscilloscope (Tektronix TDS1001B), for the open circuit and the body motion sensing test. As for the current, the same instrument was used but it included a low-noise current preamplifier (Stanford Research SR570). For capacitance, the output voltage was measured using a VersaSTAT 3 potentiostat while electrical connectors were attached to the nanogenerator electrodes.

## 3. Results and Discussion

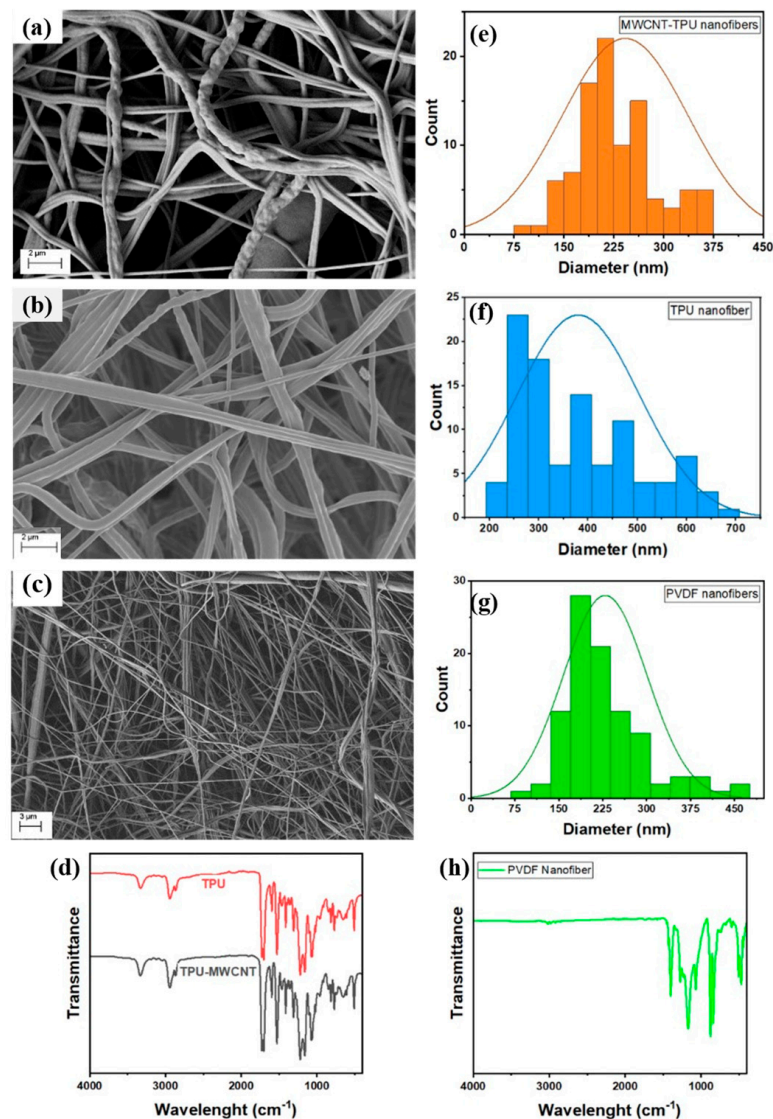
### 3.1. Characterization of the Fibers

The morphology of the TPU modified with the carbon nanotube multi-walled fiber was analyzed by FESEM (Figure 1), and it can be appreciated in Figure 1a that the structure of the TPU-MWCNT fiber is rough and twisted. The same structure is shown in Figure 1b, and it can be assumed that the physical shape of the TPU does not change. The diameter distribution graphic (Figure 1e–g) was made with ImageJ software. Using 100 samples, the average diameter resulted to be  $242.15 \pm 94.21$  nm for the TPU-MWCNT,  $380.3 \pm 123.33$  nm for the bare TPU, and  $232.8 \pm 71.03$  nm for the PVDF. It is reported elsewhere that the NF's size distribution influences the contact electrification due to the quantum size effect [37]. The FTIR spectra in Figure 1d for MWCNT-TPU nanofiber show that the first absorption band peak was observed near  $3330\text{ cm}^{-1}$ , which is related to the N-H stretching vibration in the urethane group. The  $2939\text{ cm}^{-1}$ ,  $2864\text{ cm}^{-1}$ , and  $1411\text{ cm}^{-1}$  are related to  $-\text{CH}_2-$  asymmetric stretching vibration. The other characteristics of the sharp peaks in  $1728$  and  $1703\text{ cm}^{-1}$  were associated with stretching vibration of the carbonyl group ( $\text{C}=\text{O}$ ) in the amide while stretching at  $1597\text{ cm}^{-1}$  caused by N-H group flexural absorption. The bands around  $1067\text{ cm}^{-1}$  and  $1217\text{ cm}^{-1}$  were identified by C–O bond stretching. It can be observed in Figure 1d that no new IR absorption peaks appear between the non-modified TPU and the one with carbon nanotubes; however, there is a difference in the absorption intensity in almost all these peaks [30,38]. It is noteworthy that the perturbation of IR absorption peaks with  $\text{CH}_2$  and  $-\text{C}=\text{O}$  bonds stretching is certainly negligible (not found in IR absorption), which could be further analyzed with advanced surface characterization techniques such as scanning tunneling microscopy.

In Figure 1h, the characteristic bands of  $\beta$ -phase PVDF are identified in the  $877\text{ cm}^{-1}$ ,  $1172\text{ cm}^{-1}$ , and  $1401\text{ cm}^{-1}$  peaks. The stretching around  $877\text{ cm}^{-1}$  and  $1072\text{ cm}^{-1}$  peaks are attributed to the C–C bond skeletal vibration of  $\beta$  PVDF [36,37]. Peaks at  $510\text{ cm}^{-1}$  are a result of the C–F<sub>2</sub> bending [39]. The peaks observed at  $1172\text{ cm}^{-1}$  and  $1401\text{ cm}^{-1}$  were due to the stretching vibrations of the C–F and C–H groups, respectively, while the band at  $839\text{ cm}^{-1}$  is assigned to a mixed mode of  $-\text{CH}_2-$  rocking and  $-\text{CF}_2-$  asymmetric stretching vibration [40,41]. The  $\beta$ -phase of the PVDF system promoted the triboelectric effect in the nanogenerator [11].

### 3.2. Electrical Performance

For the electrical performance tests of the TPU-MWCNT/PVDF TENG, a series of tests were made at different load frequencies 60 bpm (1 Hz), 120 bpm (2 Hz), 180 (3 Hz), 240 (4 Hz). The nanogenerator was manually tapped with a closed hand and an elevated hand of no more than 5 inches. The resulting alternating current (AC), open circuit voltage ( $V_{oc}$ ), and short circuit current ( $I_{sc}$ ) by the tapping motion previously mentioned are illustrated in Figure 2. It can be observed that as the frequency load was increased the better results for  $V_{oc}$  and  $I_{sc}$  were obtained. As the frequency increases so does the impact acceleration, there for the results have a higher triboelectric potential, because of higher strain and also the fact that the electrons have less time to neutralize, therefore an increase in charge accumulation occurs at the electrons, which results in higher electron flow and output current [42]. For the case of the MWCNT-TPU/PDVF TENG (Figure 2d), the maximum  $V_{oc}$  obtained where 78, 114, 156, and 212 V for 60, 120, 180, and 240 bpm respectively, and the  $I_{sc}$ , shown in Figure 2e, was 32, 50, 62 and 70  $\mu\text{A}$  for the same order of frequency load as stated before.



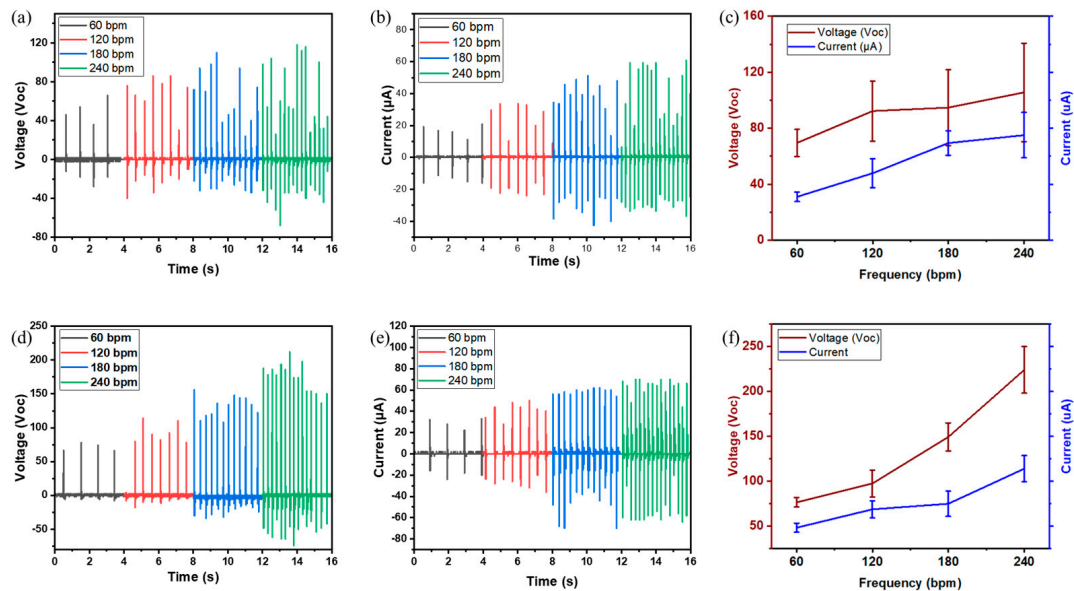
**Figure 1.** FESEM image of (a) TPU-MWCNT; (b) TPU; (c) PVDF; Histogram diameter distribution of the fibers (e) TPU-MWCNT, (f) TPU, (g) PVDF; FTIR spectrum of (d) MWCNT-TPU and bare TPU and (h) PVDF.

For the bare TPU/PVDF nanogenerator the maximum  $V_{oc}$  obtained (Figure 2a) was 66, 86, 110, and 118 for 60, 120, 180, and 240 bpm respectively, and for the  $I_{sc}$  was 20.8, 33.6, 51.2, and 60.8  $\mu A$  (Figure 2b). This means that with the incorporation of the carbon nanotubes into the TPU the triboelectric generator has improved its performance by about 79% in the case of the open circuit voltage, and about 15% with respect to the short circuit current. The same difference between both triboelectric nanogenerators can also be seen in Figure 2c,f, where the peak-to-peak voltage is higher ( $224 \pm 25.8$  V) for the MWCNT-TPU than the only  $106 \pm 35.1$  V for the TPU/PVDF, and for the current the difference is  $114 \pm 14.5$   $\mu A$  and  $75 \pm 16.2$   $\mu A$ . Multi-walled carbon nanotubes have excellent electrical, thermal, and mechanical properties, alongside their high surface area and chemical stability, and the combination of all these factors could be the reason for the improvement in the performance of the TENG [43,44].

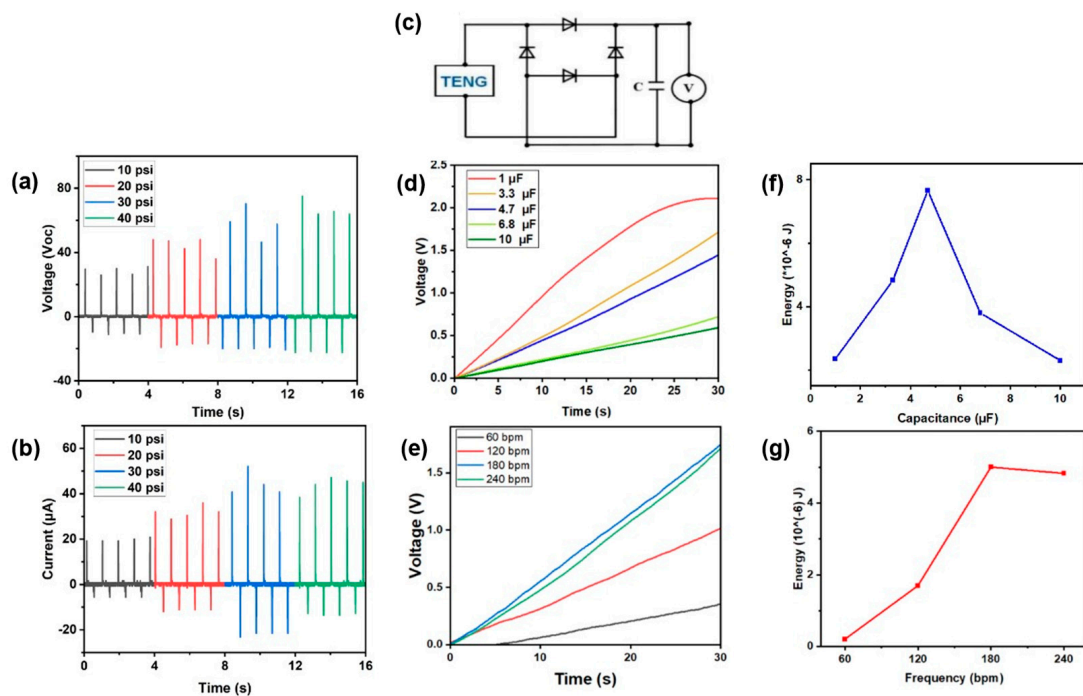
For better control over the tapping of the nanogenerator, the TENG was tapped using a vertical punch machine, where the pressure used was 68, 947.6, 137, 895, 206, 843, and 275, 790 Pa, while keeping the same load frequency of 65 bpm, and both,  $V_{oc}$  and  $I_{sc}$  are showed in Figure 3. Even though the measured voltage (Figure 3a) is not as high as it



was with the finger tapping, it must be considered that the area where the pressure was being applied is considerably smaller than the area covered by hand tapping, yet as more pressure was applied to it, the higher the voltage was evident, having as result 31, 48, 70, and 75 Volts for 68, 947.6, 137, 895, 206, 843, and 275, 790 Pa, respectively. In the case of the current (Figure 3b), the values obtained were 20, 36, 44, and 47  $\mu\text{A}$ , for 68, 947.6, 137, 895, 206, 843, and 275, 790 Pa.



**Figure 2.** Electrical performance of the TENG (a,d) for open circuit voltage, (b,e) short circuit current, and (c,f) average peak-to-peak voltage and current for the MWCNT-TPU/PVDF and TPU/PVDF, respectively.

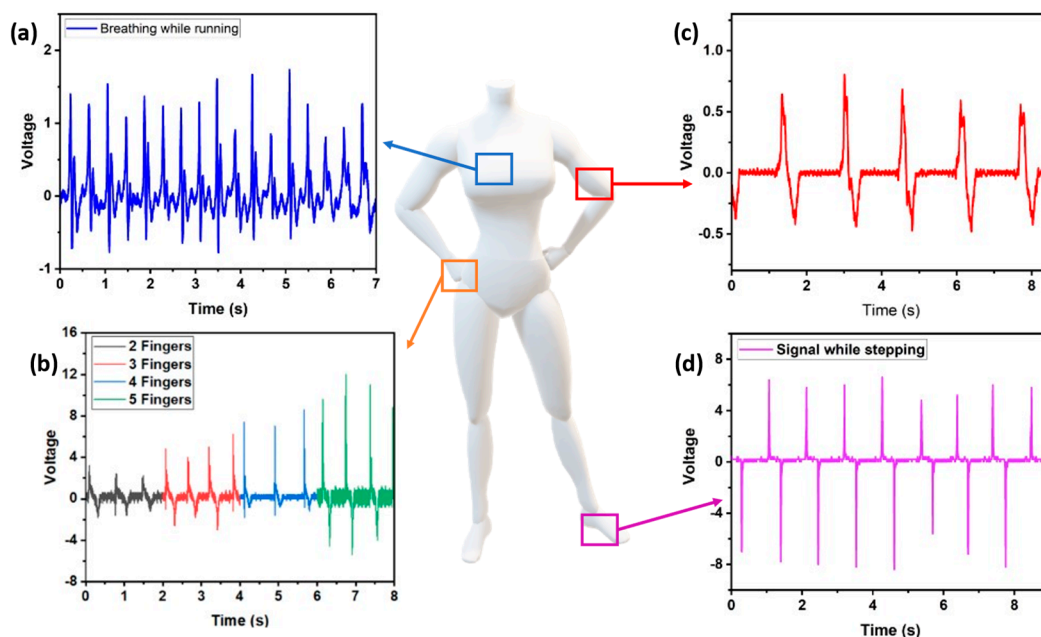


**Figure 3.** (a) Voltage of the TENG with constant pressure; (b) Current of the TENG with constant pressure; (c) Capacitor test circuit; (d) Charging ability of TENG with different capacitors; (e) Charging ability of TENG with 3.3  $\mu\text{F}$  capacitor for different bpm load frequency; (f) Stored Energy at different capacitors; (g) Stored Energy at different frequency with 3.3  $\mu\text{F}$  capacitor.

In addition to the electrical performance of the TENG, the capacity of the device to power a small device was also tested, where in Figure 3c a schematic of the device used to take the data is shown. Different capacitors were tested 1, 3.3, 4.7, 6.8, and 10  $\mu\text{F}$  are the capacities that were used, by the finger tapping method the TENG was tested for 30 s with a frequency of 240 bpm (4 Hz). In Figure 3d the results obtained are illustrated, and it can be observed that as the capacitor increases, the voltage output decreases, being 2.2, 1.8, 1.7, 1.1, and 0.67 V, respectively [9]. The behavior of the TENG was also tested when the frequency was changed instead of the capacitor (Figure 3e); for that, the 3.3  $\mu\text{F}$  was used with a frequency of 60 bpm, 120 bpm, 180 bpm, and 240 bpm, where the biggest voltage was registered for the highest frequency, and it decreased as the frequency also did, having a maximum of 1.8 V at 240 bpm and a minimum of 0.4 V for 60 bpm [2,9]. Figure 3f shows the maximum energy stored after 30 s of hand tapping with the 5 different capacitor values (1, 3.3, 4.7, 6.8, 10  $\mu\text{F}$ ) that were used, and finally Figure 3d shows the maximum energy storage with the 3.3  $\mu\text{F}$  capacitor at different frequencies.

### 3.3. Self-Powered Device

The first motion-sensing capability of the TENG was measured for breathing while running (rapidly) in Figure 4a. The TENG was placed and held on the chest and the resulting sinusoidal wave showed the maximum voltage registered was  $\sim 1.6$  V (for exhale) and the minimum was around  $\sim 0.8$  V (for inhale) [9]. The next motion sensing was measured as the voltage output for closing all the fingers of the hand or only with some of them, with a frequency of 1 Hz (60 bpm). Figure 4b shows the different voltages that were obtained, and as more fingers you close, the highest voltage output you obtain having a maximum of 12 volts when the hand is closed with all the fingers. Another test was carried out on the biceps to measure the electrical signal from the flex and stretch of the arm bicep muscle. It can be highlighted in Figure 4c that the maximum voltage output during the arm flexing was  $\sim 0.8$  V and during the stretching  $\sim 0.6$  V. Finally, the TENG was tested on the bottom part of the foot; once installed, some steps were taken to check the response of the device, and the results, as shown in Figure 4d, were constant picks at  $\sim 2.5$  V for every step that was registered in the 6 s recorded. This result also indicated the device is not only capable of harvesting energy by tapping but also the device can also be incorporated between the foot and shoe sole.



**Figure 4.** Response of the TENG as a self-power sensor for (a) In the chest when rapidly breathing, (b) tapping with different numbers of fingers, (c) bicep muscle contraction, and (d) when stepping on it.

#### 4. Conclusions

The forcespun nanofibers were used as membrane layers for MWCNT-TPU/PVDF-based triboelectric nanogenerators. Incorporating even such a small amount (0.20 wt.%) of multi-walled carbon nanotubes into the thermoplastic polyurethane has shown to have significantly improved electronic output, where for open circuit voltage measurements, it was 1.79 times greater than the non-modified TENG, the current was also improved with the modified TPU being 1.15 times greater. A vertical tapping machine able to apply constant pressure was made to illustrate the difference in the output with respect to the tapping method. The capacitor charging test also showed a quick charging capability, while charging up to 2 V within 30 s of hand tapping with a 1.0  $\mu$ F capacitor, which indicates a good possibility for charging small electronic devices. The TENG was analyzed for sensory applications by connecting it to different parts of the body, such as biceps, chest, hands, and feet, and the results demonstrated an outstanding biosensing performance, which can be an attractive human biomechanical motion sensor for different applications.

**Author Contributions:** Conceptualization, J.I.S.; methodology, D.d.L.; validation, J.I.S. and D.d.L.; formal analysis, J.I.S. and S.S.H.A.; investigation, J.I.S. and D.d.L.; resources, M.J.U. and K.L.; data curation, J.I.S. and D.d.L.; writing—original draft preparation, J.I.S. and D.d.L.; writing—review and editing, S.S.H.A., M.J.U. and K.L.; visualization, J.I.S. and D.d.L.; supervision, M.J.U. and K.L.; project administration, J.I.S.; funding acquisition, M.J.U. and K.L. All authors have read and agreed to the published version of the manuscript.

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**Conflicts of Interest:** The authors declare no conflict of interest.

#### Abbreviations

TENG	Triboelectric Nanogenerator
NF	Nanofiber
PVDF	Polyvinylidene Fluoride
TPU	Thermoplastic Polyurethane
MWCNT	Multi-wall Carbon Nanotubes
MWCNT-TPU	TPU fiber mat modified with MWCNT

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